

# Machine Operator

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## SUMMARY

Production machine operator with seven years running CNC and high-speed packaging lines, skilled in setup, changeover, and in-process quality checks, holding a scrap rate under 2% while meeting daily throughput on multiple machines.

## EXPERIENCE

### CNC Machine Operator, Precision Manufacturing Co.

2020 – Present

City, ST

- Operated three CNC mills and lathes simultaneously, producing 600-plus parts per shift to print tolerances.
- Held a scrap rate under 2% by gauging first-article and in-process parts with calipers and micrometers.
- Completed setups and changeovers in under 25 minutes, loading programs and offsets to cut idle time.
- Read travelers, blueprints, and work orders to confirm material, tooling, and dimensions before each run.
- Performed operator-level tool changes and offset adjustments to keep parts in spec across long runs.
- Logged production counts and downtime in the MES system, flagging tooling wear before it caused rejects.
- Maintained machine guarding and lockout-tagout discipline across a four-year injury-free record.

### Production Machine Operator, Northgate Packaging

2017 – 2020

City, ST

- Ran high-speed filling and labeling lines at 200-plus units per minute, hitting daily output targets.
- Cleared jams and performed quick changeovers between product sizes to minimize line stoppage.
- Inspected fill weights and label placement against spec, pulling defects before they shipped.
- Stocked materials and staged the next run so the line restarted without delay after breaks.
- Recorded throughput and reject counts each shift for the production supervisor's report.
- Followed GMP and 5S standards to keep the work cell clean and audit-ready.

## EDUCATION

**Advanced Manufacturing Certificate, Training in blueprint reading, GD&T, precision measurement, and machine safety.**

Community Technical College — City, ST

## CERTIFICATIONS & LICENSES

OSHA 10 · Forklift Operator Certification · Lockout-Tagout Authorized

## SKILLS

CNC operation · Setup and changeover · Precision measurement · Blueprint and GD&T · In-process inspection · Throughput management · Tool changes · Lockout-tagout · MES and data entry · Jam clearing · 5S and GMP · Preventive maintenance